

Work Order ID 51442

August 24, 2009 1:22:29 PM

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Item ID: D2479

Accept

Revision ID: A

Item Name: Heli-Access Handle

Start Date: 8/26/09 Start Qty: 10.00

Required Date: 8/31/09 Req'd Qty: 10.00




Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start 
Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2479	Rev A								
100	BAND SAW	0.00							
	Bandsaw								
Jeaspa Bandsaw	Memo Cut as per Template DT8334 (DT 2479 CT)	0.00							
110	NC BRAKE	0.00							
	Brake NC								
Brake NC	Memo Bend as per Template DT 8335 (DT 2479 BT) <input type="checkbox"/> Trim as per Template DT 8333 (DT 2480 CJ) <input type="checkbox"/> Deburr	0.00							
120	QC5- Inspect part completeness to step on W/O	0.00							
	QC								
Quality Control	Memo	0.00							

EL 9-8-25

EL 9-8-25

27 8/26/09

(X10) 9

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Item ID: D2479	Accept		Setup	Start	
Revision ID: A				Stop	
Item Name: Heli-Access Handle					
Start Date: 8/26/09	Start Qty: 10.00		Cust Item ID:		
Required Date: 8/31/09	Req'd Qty: 10.00		Customer:		
Reference:					

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <i>WA</i>	0.00							
Packaging	Memo	0.00	<i>SAD</i>	<i>09-08-25</i>		<i>(10)</i>			
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

09/08/26 HJ

BL 09-8-26

Picklist Print

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Work Order ID: 51442

Parent Item: D2479RevA

Parent Item Name: Heli-Access Handle

Comments:

Start Date: 8/26/09

Required Date: 8/31/09

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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✓ M304TR0.750W.049

Purchased

No

100

f

262.0510

14.0347



304 RD Tube .750 x .049W



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

262.0510026

107518

7.27

108498

0

109314

8.5

110113

0.73

110271

0.03

111096

9

111457

11.43

111619

13.2700026

112187

211.821

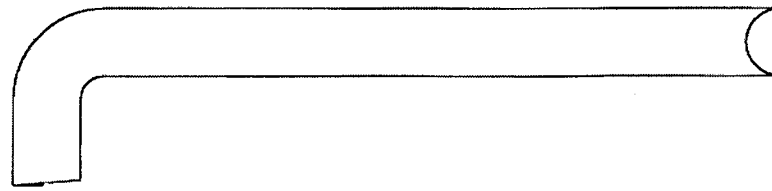
14,0347 ~~14,0347~~ 12 9-8-24



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	MIKE M	DRAWING NO.	REV. A
CHECKED <i>BW</i>	APPROVED <i>BW</i>	D2479	SHEET 1 OF 1
DATE	TITLE		SCALE
96:05:14	HELI-ACCESS HANDLE		1:1

WLO
51442

RELEASED
96/10/02 DS



CUT PER TEMPLATE DT 2479 CT
BEND PER TEMPLATE DT 2479 BT
TRIM PER TEMPLATE DT 2480 CJ

MATERIAL: 304/316 0.75 OD 0.049 WALL